

PHOTOGRAPHIC INTERPRETATION REPORT

ARMAMENTS PLANT 66  
ZLATOUST, USSR



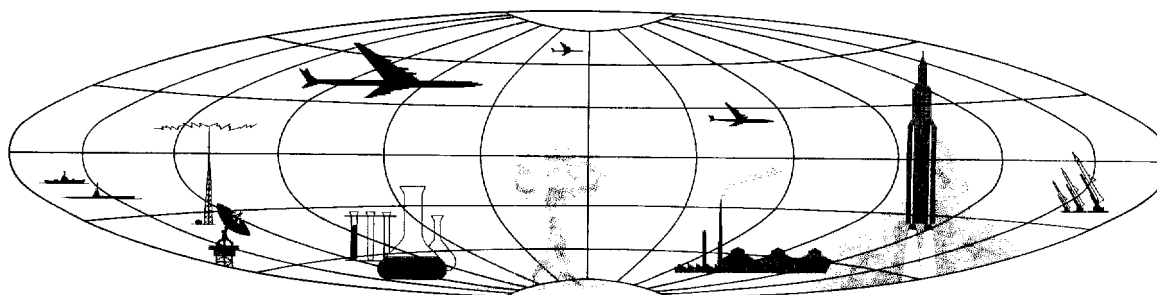
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NPIC/R-267/64

## ARMAMENTS PLANT 66, ZLATOUST, USSR

25X1A

Zlatoust Armaments Plant 66 is situated at 55-05N 59-43E, 5 nautical miles (nm) south-southeast of Zlatoust, USSR (Figure 1). This plant produced rifles, antiaircraft guns, and machine guns during World War II and in the postwar period. It is believed to be currently involved in the production of ballistic missiles. 1/ Previous photographic interpretation reports were based on poor-quality photography that precluded detailed analysis of the plant. 2/ Photography obtained since has revealed that the plant capability was expanded somewhat during the period between and that construction activity is possibly still under way.

The armaments plant covers an area of approximately 445 acres (Figures 2 and 3). It is

situated in a relatively secluded valley and has good rail, road, and water service. Electric power is supplied from the Urals power network. The plant is divided into several separately secured sections; the main components appear to be two sections containing large assembly buildings. An electrical switching yard located between these two sections probably distributes electric power to the entire plant. A large steamplant, also located between the two main plant sections, probably provides heat for the major part of the plant and may also contain facilities for emergency power generation. The rail network gives access to several bulk materials storage piles.

An analysis of individual structures within the plant reveals two large assembly buildings in

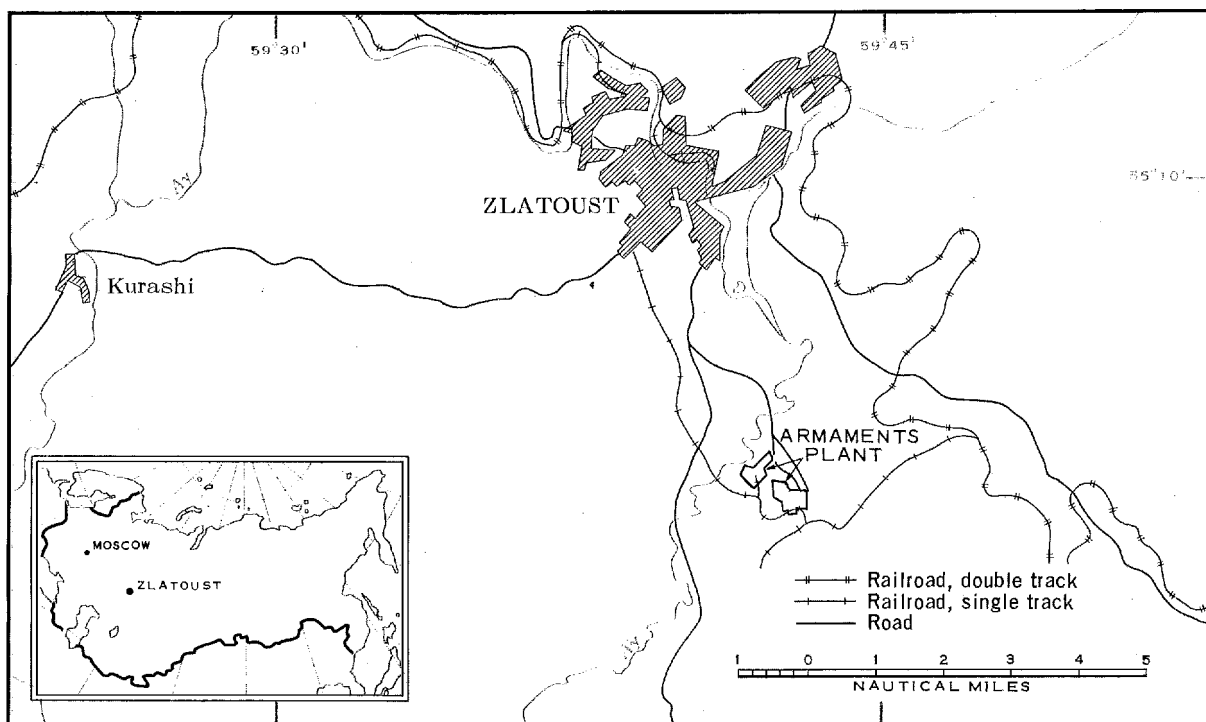


FIGURE 1. LOCATION OF ARMAMENTS PLANT 66.

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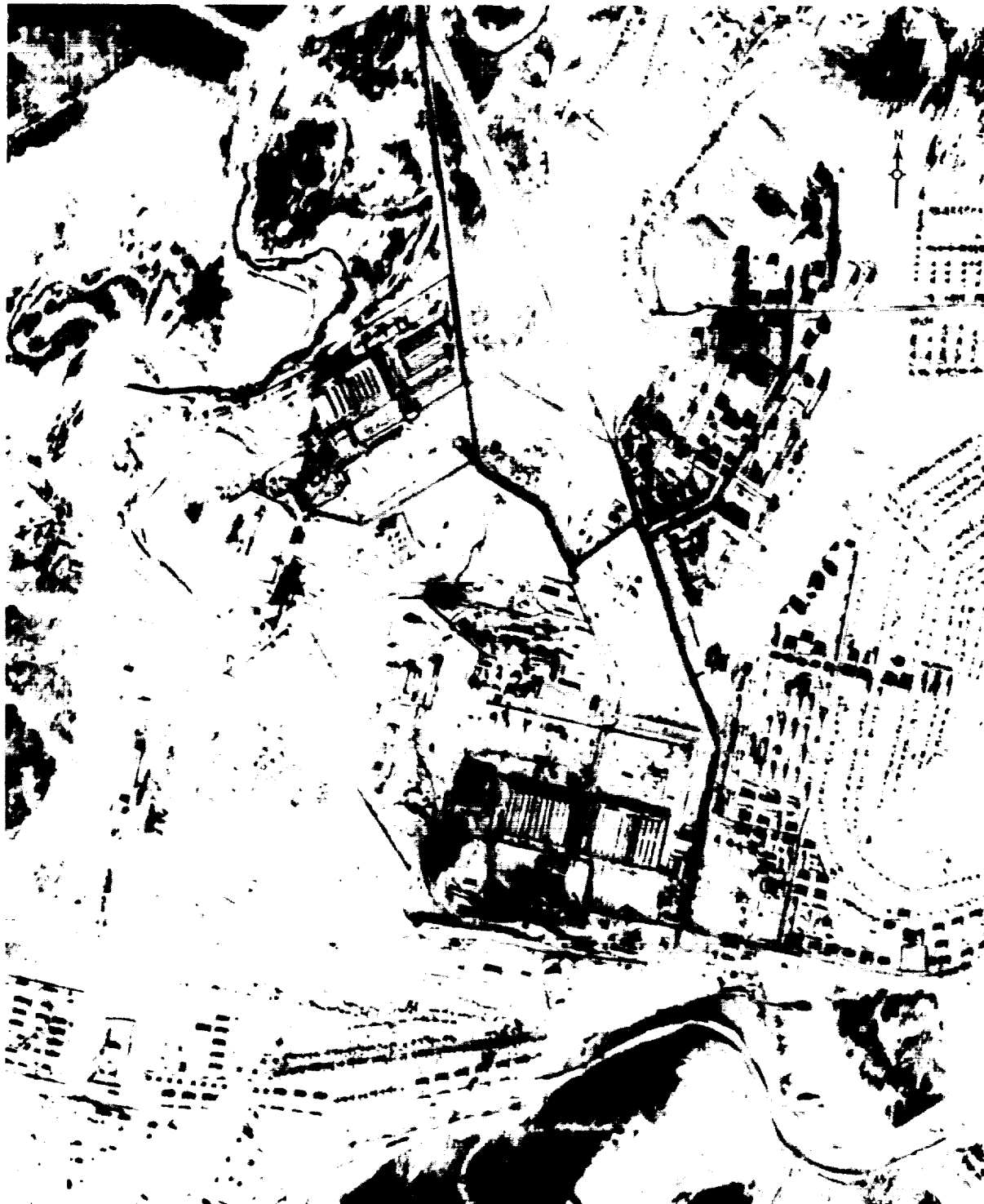


FIGURE 2. ZLATOUST ARMAMENTS PLANT 66, [REDACTED] The two main plant sections are outlined.

25X1D

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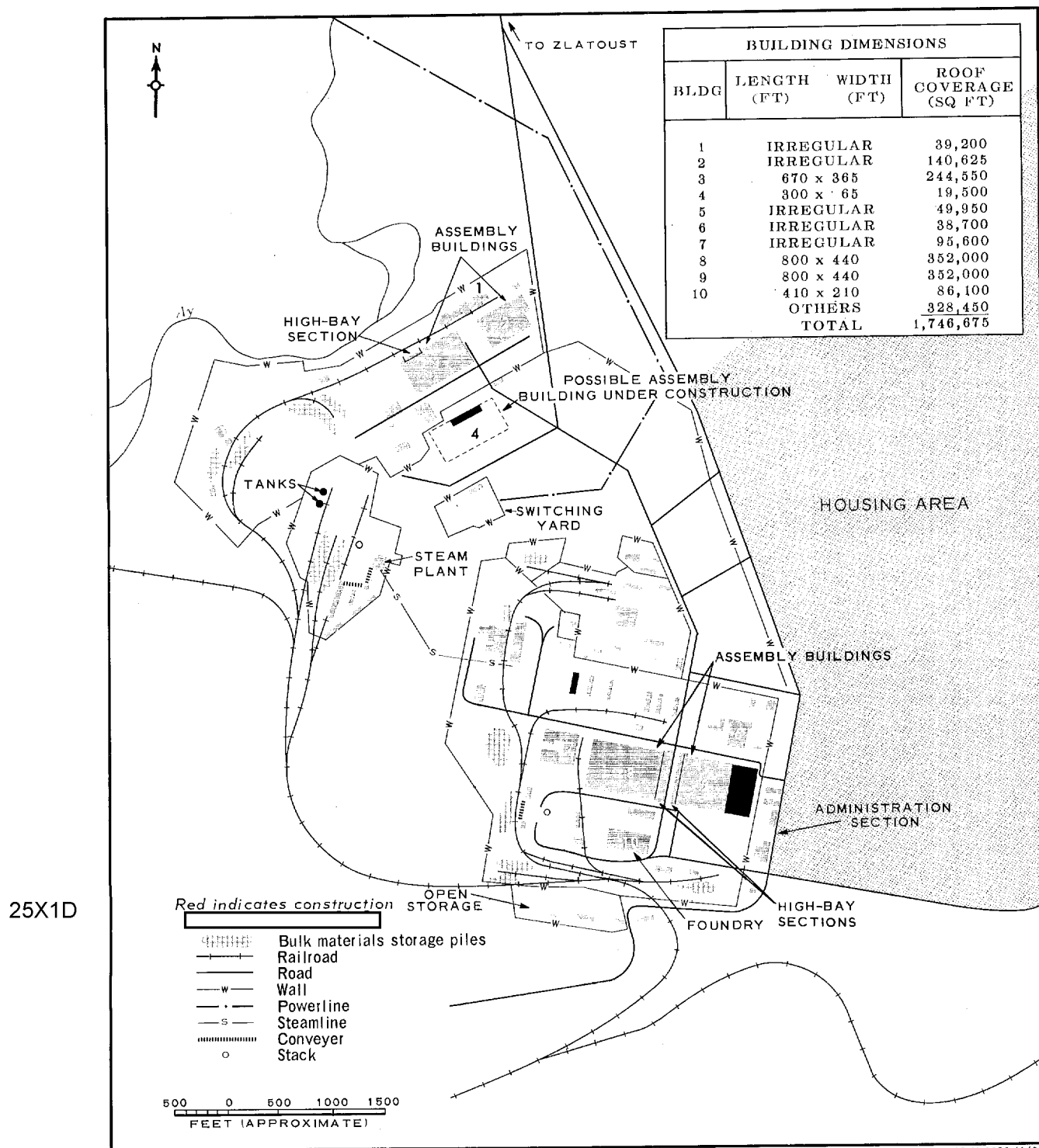


FIGURE 3. LAYOUT OF ARMAMENTS PLANT 66.

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25X1D

25X1D the southern plant section, both with long high-bay sections. The easternmost assembly building had 110,000 square feet of roof cover added between [REDACTED]. A foundry, an open-storage section, and several small, separately secured areas containing storage/utility-type buildings are nearby. Two large assembly buildings are also located in the northern plant section; the westernmost assembly building has a small high-bay section. A possible assembly building is under construction nearby. Evidence of this construction was first apparent in [REDACTED]. A small portion of this

building appeared to be completed in [REDACTED]

An administration section and a large housing area are located on the east side of the plant. Several small, probably unrelated processing and storage areas are located at varying distances from the main plant area.

25X1

25X1D

#### REFERENCES

#### CHARTS

ACIC. USATC, Series 200, Sheet 0164-7A, 1st ed, Dec 59, scale 1:200,000 (SECRET)

#### DOCUMENTS

1. NPIC. R-15 '62, *Zlatoust Armaments Plant 66, Zlatoust, USSR*, Feb 62 (TOP SECRET [REDACTED])

25X1

3. USAFE. 1/521 '0211 '64, *Urban Area at Novo-Zlatoust, USSR*, 8 Jun 64 (CONFIDENTIAL)

#### REQUIREMENT

CIA. C-RR4-61,197

#### NPIC PROJECT

N-167/64

**TOP SECRET**

Approved For Release 2006/01/17 : CIA-RDP78B04560A002200010026-6

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